

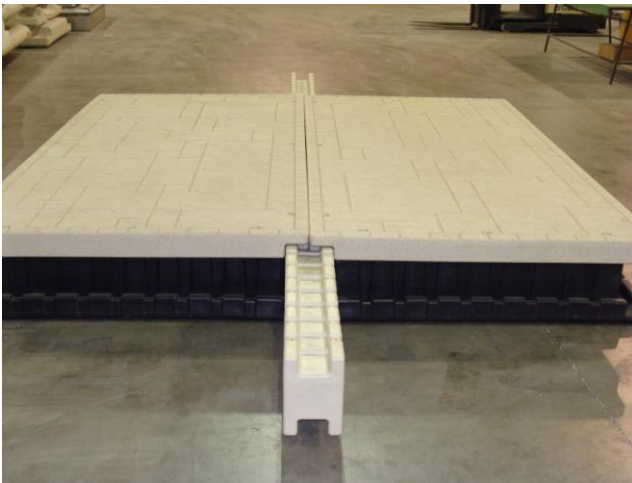


Assemble Dock Sections with 50” H-Beam Kit, Part 21905

1. Move two dock sections (Part A) into the water, long sides together.
2. Holding the dock sections together, slide a 50” H-beam (Part D) into the channels of the two sections.
3. Gently pound the H-beam into the dock section channels using a mallet or hammer and wood block until the threaded inserts toward the “outside” of the H-beam are lined up with the “outside” holes in the decking of the dock sections (see diagram).

Note that the H-beam will be attached with only two bolts.

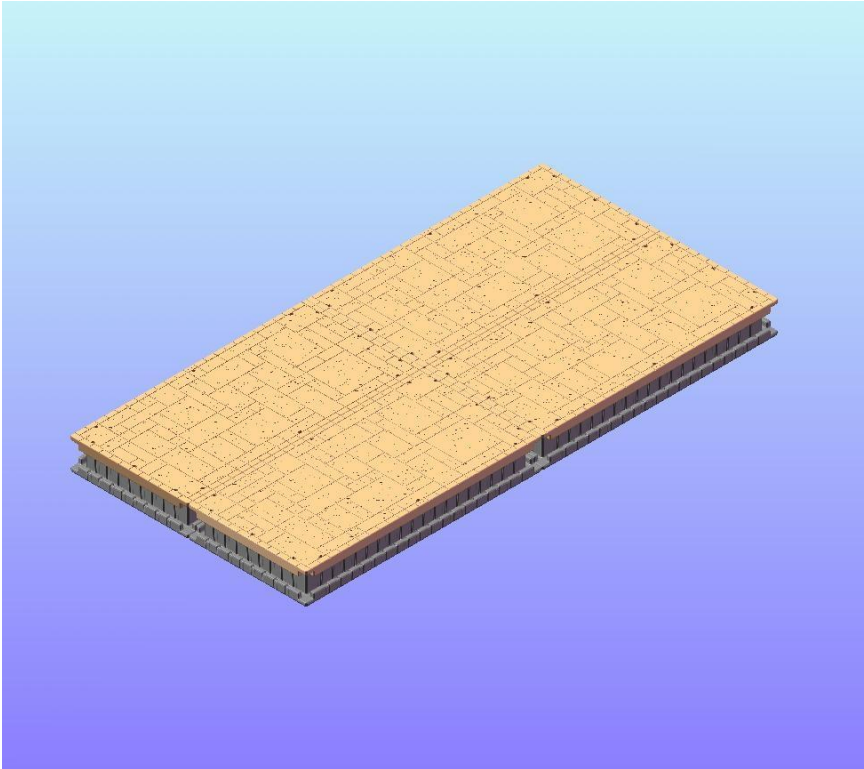
4. Insert 2 bolts and washers (Parts 2 & 3) through the decking into the threaded inserts of the H-beam and tighten.



5. Repeat with another 50” H-beam on the other side of the dock sections.
6. Repeat steps 1–5 to complete another long-side-attached assembly.
7. Holding the two assemblies together, slide a 24” H-beam (Part C) into the channels of the two assemblies, making sure to insert the end of the H-beam with four threaded inserts first .
8. Gently pound the H-beam into the channels as far as it will go. Position another 24” H-beam in the channel and gently pound it in to move both H-beams through the channels of the dock sections until the threaded inserts of the first H-beam are aligned with the holes in the decking of the two dock sections. The threaded inserts of the

second H-beam should also now be aligned with holes in the decking on the outside of the assembly. Insert a bolt and washer (Parts 2 and 3) thru the decking into the H-Beam using 2 bolts and washers per H-Beam.

9. Repeat with two more 24" H-beams on the other side of the assemblies.



Four Dock Sections together to form 10ft x 20 ft section